

5098073



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RBT18407-3
Job Sheet 180980



Part No: RBT18407-3

Job Qty: 4 ea

Part Name: Adapter, Jacking



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 8/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18407 Rev A IPP Rev A 18.03.08 New issue DP Verify DD

Ship Via:

DAS
03
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Machining		18/08/18
100	Mori Seiki	4 pcs	8/3/18	8/3/18	0.00	2.00	MORI SL-154		18/08/18
110	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC2		18/08/18
120	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC8		18/08/18
123	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC5		18/08/18
130	Packaging	4 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3		18/08/18
140	QC21-SA	4 Ea	8/3/18	8/3/18	0.00	0.00	QC21		18/08/18

Part Op 100 - 1-Machine as per DWG. FC284 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 110 - Engrave ADAPTER JACKING P/N:RBT18407-1 using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.500	304 Round Bar 1.500	1.0400 ft (.26 ea)	90-Start up Operation	M135559

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.500	1	1	0

Part Specifications

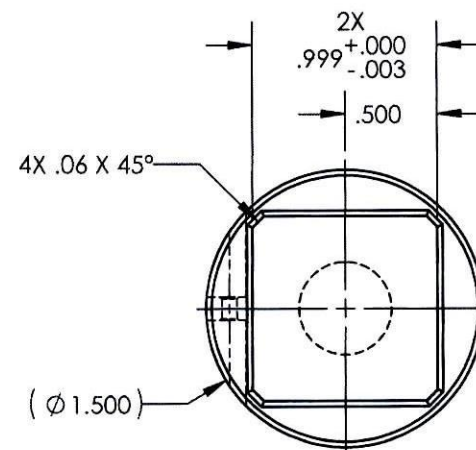
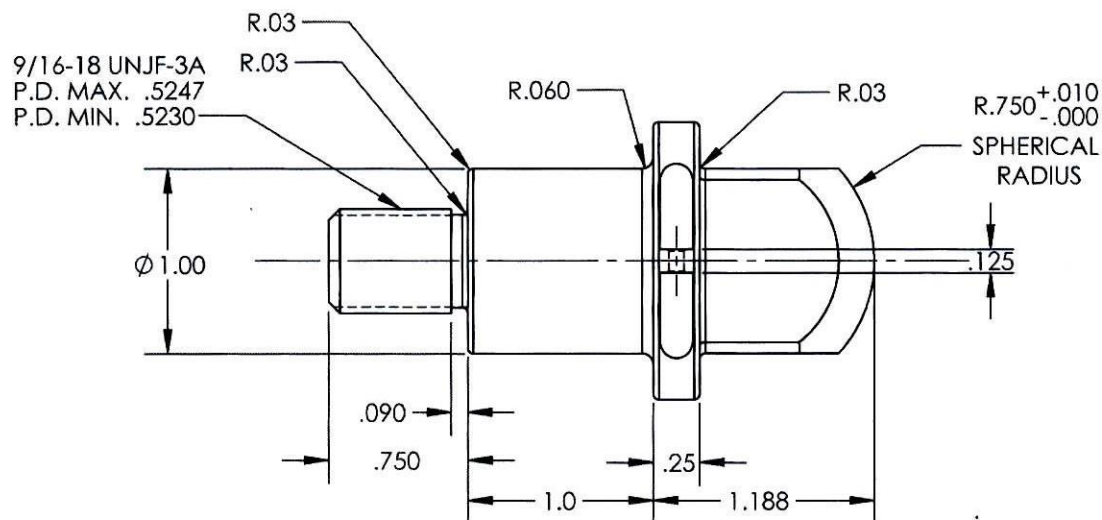
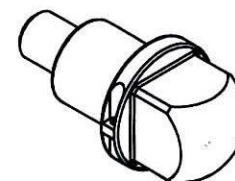
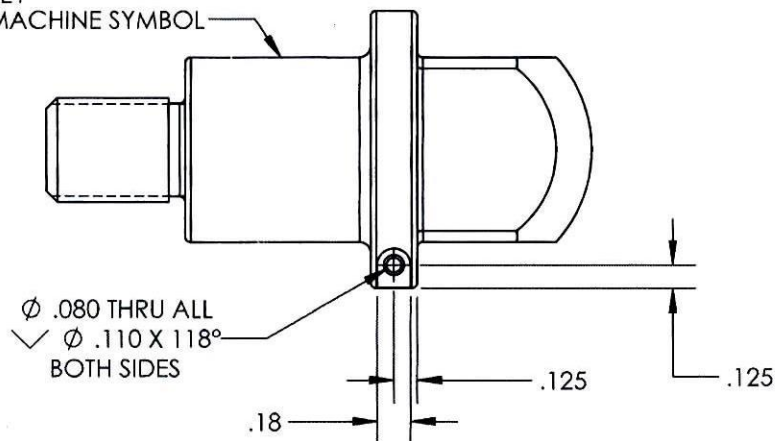
Specifications could not be found.

Plex 7/31/18 3:11 PM dart.logan.david

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
3	CH'D -3 DIMENSION FROM .850 TO .750, ADDED MAX. & MIN. PITCH DIAMETERS TO 9/16-18 UNFJ-3A.	11/8/2012	RJC	DW

ENGRAVE:
ADAPTER JACKING
P/N: RBT18407-1
CAGE: 01AE1
REDBARN MACHINE SYMBOL



(-3)

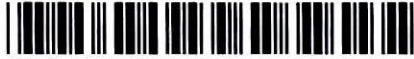
ADAPTER, JACKING

RED BARN MACHINE	
TITLE ADAPTER SET, AIRCRAFT JACKING	
DWG NO. RBT18407-3	REV 4
MAT'L 304 S.S.	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 9/19/2012
SHEET 3 OF 7	



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Container No: S098074



Part: RBT18407-3

Job No: 180980

Serial No/Batch: S098074

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 08/01/18

180980